



Chamäleon GmbH
Rudolf-Diesel-Straße, 8a
69115 Heidelberg-Germany
Tel.: +49-(0)-6221 520440
Fax: +49-(0)-6221 520449
E-mail: info@chamaeleon/produktion.de
http: //www. chamaeleon/produktion.de

ТЕХНИЧЕСКИ ЛИСТ

CHAMÄLEON ПОЛИЕСТЕРЕН ШПРИЦ КИТ

Арт. номер:

14075, 14078

Приложение:

Пълнител/ Сурфасер

Общи характеристики:

За запълване на груби следи от шлайфана, пори
Техническа характеристика:
(Време за съхнене: 120 мин. при 20°C; 30 мин.
при 60°C; 15 мин. при 80°C)
Качества и свойства:
и други неравности. Позволява по-бързо
възобновяване на работата в сравнение с други
конвенционални филери. В комплект с
втвърдител. За нанасяне върху стомана,
полиестерен кит, боя (с изключение на
термопластмасови акрилати) и фибростъкло.
Препоръчва се сухо или мокро шлайфана преди
и след нанасяне на филера.
Chamaeleon течен кит е двукомпонентен кит на
полиестерна основа.

Качества и свойства:

■
-
-
-
-
,
,

Technical characteristics:

Basis:

polyester resin with mineral fillers

Colour:

beige

Smell:

styrol

Consistence:

soft, thixotropic

Pot life / Working time at 20°C:

abt. 30 minutes

Drying time (at 20°C,

50% relative air humidity):

can be sanded after approx. 2 - 3 hours
(Drying time: 120 min. at 20°C; 30 min. at 60°C;
15 min. at 80°C)



Chamäleon GmbH
Rudolf-Diesel-Straße, 8a
69115 Heidelberg-Germany
Tel.: +49-(0)-6221 520440
Fax: +49-(0)-6221 520449
E-mail: info@chamaeleon/produktion.de
<http://www.chamaeleon/produktion.de>

Flash point:	approx. 33°C (resin); not applicable for hardener
Density at 20°C:	putty 1.5 g/cm ³ hardener 1.0 g/cm ³
Addition of hardener:	2 %
Temperature resistance of the cured material:	120°C

Application:

Before use, carefully read and observe the warning texts on the label!

- The ground has to be clean, dry and free from fat.
- Mix the filler with the hardener well in the mentioned ratio.
- Work only with gravity spray gun
- Application in several wet-in-wet coats is possible.
- Spray pressure: 2 - 4 bar
- Jet size: 1.8 - 3.0 mm
- Before application of the finish coat you should apply a 2K primer, in order to avoid formation of "bubbles".
- Do not use directly on zink-plated surfaces, these have to be primed with a suitable zinc primer before.

Environment:

Environmentally sound:	The Chamaeleon Spray Putty is 100% free of heavy metals. The caps and packagings are made of recyclable material.
Disposal:	Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Storage stability:	18 months if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%) in the unopened original container. Protect from direct sunlight, frost and humidity.
---------------------------	--

Packaging:

Filler:	1.2 kg tin
Hardener:	25 g plastic bottle



Chamäleon GmbH
Rudolf-Diesel-Straße, 8a
69115 Heidelberg-Germany
Tel.: +49-(0)-6221 520440
Fax: +49-(0)-6221 520449
E-mail: info@chamaeleon/produktion.de
<http://www.chamaeleon/produktion.de>

*For the additional information that is not included to the Technical Data Sheet apply to the supplier:
e-mail: info@chamaeleon-produktion.de
See information on safety in Safety Data Sheet.*