

ТЕХНИЧЕСКИ ЛИСТ

2К ФИЛЕР 4:1

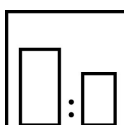
Артикулен номер: 14441-14446 (сив), (черен), (бял)

Приложение: Авторепаратурен продукт

Общи характеристики: 2К бърз филер с висока устойчивост на корозия, добър капацитет на пълнене и отлична адхезия, предназначен за авторепаратурата. Малки поправки са възможни, без просмукване и без очертаване. Покривност: 5-6 м² / л.



Цвят
 сив (RAL 7001)
 тъмно сив (RAL 7022)
 черен, бял



Съотношение

Втвърдител	според теглото (филер: втв)	според обема (филер : втв)
Втвърдител 288	-	4 : 1



Втвърдител (за цялостно / частично боядисване) Втвърдител 288



Живот на сместа
 2 288 20 °C



Разредител
 5 - 10 %



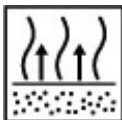
Вискозитет при пръскане

Gravity spray gun	Airmix/Airless
30 - 55 s 4 mm DIN	-



Application method

Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes	Thinner
gravity spray gun (high pressure)	--	1,6 - 2	1,3 - 2	1 - 3	5 - 10
HVLP (low pressure)	--	1,6 - 2	1,3 - 2	1 - 3	5 - 10
HVLP / internal nozzle pressure	--	0,7	--	--	--



Flash-off time

5 - 8 min between the coats
 10 - 15 min before oven drying

Dry coat thickness

60 - 180 µm



Drying time

Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	--	--	--	3 - 5 h	--
60 °C	--	--	--	30 - 40 min	--
Infrared drying shortwave	--	--	--	8 min	--
Infrared drying medium wave	--	--	--	10 - 15 min	--

Storage: at least 3 years in unopened original container

VOC Regulation : EU limit value for this product (category B/c): 540 g/l

This product contains max. 540 g/l of VOC.

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

Processing instructions: Prime beforehand bare metal surfaces with an adhesion promoter (e.g. Wash Primer 2:1). Small iron and steel surfaces which are not larger than a hand can be directly recoated. In case of one-layer topcoat use sanding paper P 400 for dry sanding or P 600 for wet sanding. In case of a two-layer topcoat we recommend to use the sanding paper P 500/ 600 for dry sanding and P 800/ 1000 for wet sanding. Do not apply on thermoplastic substrates. The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paint works and priming coats.



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Data: 15, April 2019

This release replaces all eventually earlier issued versions.

For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: info@chamaeleon-produktion.de

See information on safety in Safety Data Sheet.