

ТЕХНИЧЕСКА ИНФОРМАЦИЯ

МУЛТИФУНКЦИОНАЛЕН ПЪЛНЕЩ ФИЛЕР

Код: 26141**Приложение:** Авторепаратура/ Лак**Основни характеристики:** Бързосъхнещ универсален 1К грунд с отлична адхезия и защита от корозия и запълващи свойства, подходящ за всички метални повърхности и конвенционални пластмаси, които се използват в автомобилостроенето. Може да се заварява и може да се нанася повторно с всички стандартни базови покрития на водна основа и 1К и 2К системи за финално покритие. Той е бързосъхнещ и в зависимост от дебелината на слоя е приложим както като грунд, така и като пълнещ филер. Multi-Fill Primer е изключително ефективен и силно приложим в съвременното боядисване на автомобили. Преди да нанесете Multi-Fill Primer, третирайте долния слой с антисиликон.

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■ 1К /

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1K and 2K

Painting process:**Basis of binder:** polyvinyl butyral**Smell:** solvent**Efficiency:**Depending on consistence and colour of the ground: 400 ml are sufficient for approx. 1,0 m²

Substrate:

- bare sanded through areas in 2K filler or 2K old paints
- putty spots sanded and cleaned
- roughened and cleaned factory prime coats
- roughened and cleaned factory or old paint jobs
- nearly all plastics

Temperature resistance: to 250°C

Storage stability:

10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)

Size: Aerosol cans, maximum nominal volume 400 ml

VOC-value: 168,6g

Application process:

Before use, carefully read and observe the warning texts on the label!

- Remove all rust from damaged area, clean the surface thoroughly and sand
- Damaged area must be dry and free of dust and grease
- Clean undercoat with Silicone remover
- Shake the can well for 2 minutes
- Carry out spray test
- Do not overcoat with polyester products
- For professional use only
- Wear an appropriate respirator (recommended type A2/P3)



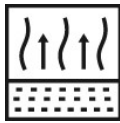
2 min



Primer 1=15µ
Filler 2-3
=30-60 µ



Primer 20°C
= 12-15 min
Filler 20°C
= 30-40 min



2-3 min



8-10 min



P800-1000



P400-500



variable



Drying		
Object temperature	20 °C, 50% relative air humidity	30-40 minutes

The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Environment and labelling

Environmentally compatible: Chamäleon GmbH is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packaging are made of recyclable material.

Disposal: Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse".

Labelling: All products of Chamäleon GmbH comply with the current status of their labelling regulations. Classification and distinction takes place by the presently legal form of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) or rather by CLP 1272/2008/EG regulations. Our safety data sheets comply with the current form of REACH 1907/2006/EG, article 31 und appendix II

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:
e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.